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2020.0 DEFENDER (LE), 205-02

REAR DRIVE AXLE/DIFFERENTIAL

## DIFFERENTIAL FRONT BUSH (G1983509)

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SPECIAL TOOL(S)

mcx30.com



E156593

**204-598**

Hydraulic Cylinder 10t



E150805

**JLR-205-991**

Support, Bush



E154888

**JLR-502-013**

Remover, Bush

## REMOVAL

### NOTES:

- Some variation in the illustrations may occur, but the essential information is always correct.
- Some components shown removed for clarity.
- Removal steps in this procedure may contain installation details.

1.



### WARNING:

Make sure to support the vehicle with axle stands.

Raise and support the vehicle.

2.

Remove the rear differential.

Refer to: [Differential](#) (205-02 Rear Drive Axle/Differential, Removal and Installation).

3.



### NOTE:

Note the orientation of the bush before removal.



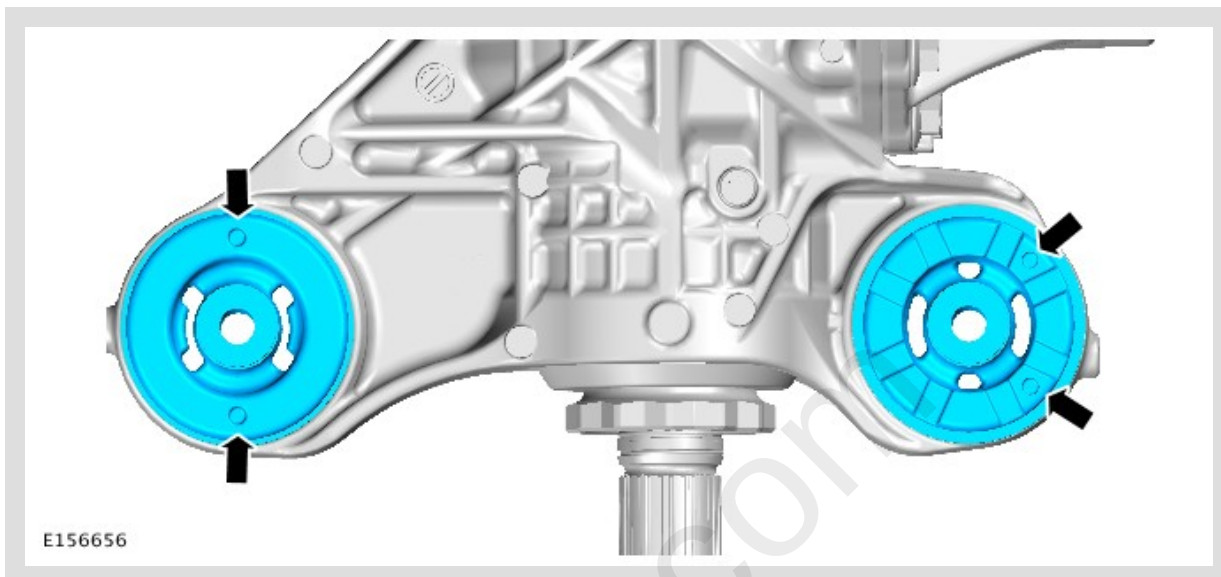
Using a suitable tool, remove the bush.

## INSTALLATION

1.

### NOTE:

Make sure the new bushes are installed in the correct orientation.



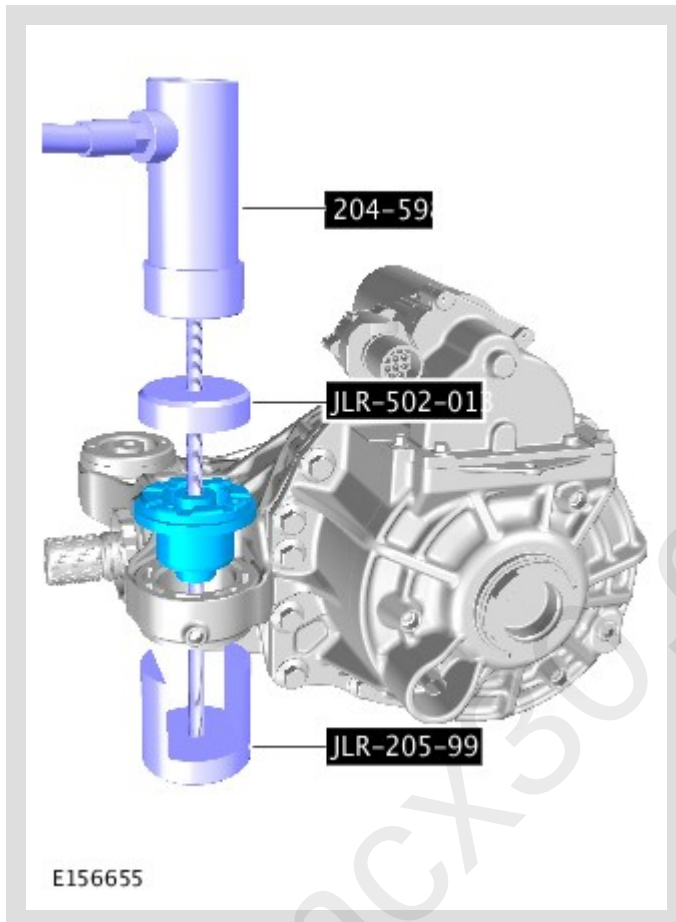
2.

**⚠ CAUTION:**

Make sure that the special tool is correctly located.

**⚠ NOTE:**

Make sure the bush is correctly oriented.



- *Special Tool(s):* [204-598](#), [JLR-502-013](#), [JLR-205-991](#)

3.

Install the rear differential.

Refer to: [Differential](#) (205-02 Rear Drive Axle/Differential, Removal and Installation).